NomadTM Ultra Clean Mat (former NCC4300)

Technical Data Sheet TD660

Issue date: July 2008 Supersedes: May 2008 Author: PLA Page 1/2

Description:

The mat consists of multiple layers of adhesive-coated clear polyethylene sheets attached to a vinyl backing. The backing adheres to the floor, while the tacky top surface removes dirt and **dust** contaminants from the bottom of shoes and wheels.

Product Positioning:

For use at clean room entrances, in hospitals, in semi conductor, medical device, pharmaceutical, biological and nuclear industries, at factory-to-office entrances and other work areas requiring high levels of cleanliness.

Thanks to its fine particles catching ability, NCC4300 is an effective tool to assist entities in getting ISO14644-1 certification for clean rooms Class 8 to 4 (see page 2 for requirements for clean rooms ratings).

Not designed for outdoor use or direct exposure to sunlight and/or weather conditions

Service Temperature Range: Between 16°C and +29°C

Special Features:

- Peelable, disposable mat
- Easy to install
- Allows foot or wheel traffic to cross easily
- Very good removal and retention of contaminants
- Easy removal of single sheets
- Easily identifiable sheet count alternate blue and white numbered tabs
- Vinyl backsheet does not transfer adhesive onto the floor when mat is changed.

Colours:

2 types: White and Blue

Backing: either White or Blue wth a red 3M logo printed on backing Sheets: Transparent on both versions Sizes: Pre-cut mats:

 $450 \times 900 \text{ mm} + / - 3 \text{ mm}$ $450 \times 1150 \text{ mm} + / - 3 \text{ mm}$ $600 \times 1150 \text{ mm} + / - 3 \text{ mm}$ $900 \times 1150 \text{ mm} + / - 3 \text{ mm}$

Packaging and Marking:

- 6 mats per case.
- 40 removable sheets per mat
- Each case is marked with product name, size and colour.

Shelf life & Storage

- Shelf life of 3 years
- Store flat, do not store carton on edges.
- Storage temperature & Humidity level:

Between 16°C and +29°C 30% to 75% of relative humidity

Installation and Cleaning Instructions:

- Clean the floor
- Remove clear back cover sheet from bottom side of the mat
- Avoid touching the adhesive
- Turn mat over (installation instructions facing upwards)
- Place one corner of exposed back side adhesive onto floor to position the mat
- When mat is aligned correctly, bond mat to the floor by pressing evenly and firmly across entire mat
- Remove top cover sheet
- When top layer of mat has lost tack due to build-up, peel off the top layer using corner tab and discard. Alternatively, sheets can be changed at set times as part of a quality assurance system.

Product disposal:

Post consumer waste can be disposed of in appropriate containers or/and be incinerated.

The European directive waste disposal code is 20-01-39 for plastic material. Refer to your local waste handling procedure for potential recycling.

Characteristics:

Characteristics:	Description
Property / Component	
Mat Thickness *:	1.99 mm
	(+/- 0.1 mm)
Mat layers:	30 micron thick
	transparent polyeth-
	ylene film
Backsheet and protec-	100 micron thick
tive liner:	white vinyl film
	protected by 30
	micron thick clear
	polyethylene liner,
	and branded with a
	red 3M logo printed
Adhesive:	Water soluble acrylic
	with
	Antimicrobial agent
	incorporated for
	adhesive <u>preservation</u>
	purpose only. Does
	not give to the mat
	antibacterial
	properties
Top cover sheet	30 micron thick clear
Top cover sheet	polyethylene liner
	printed with installa-
	tion
	instructions
Tabs:	Polyester, alternating
	blue and white; num-
	bered in
	decreasing order
	from 40 to 1, with
	3M logo printed on
	each tab.
Dimensional stability:	Length and width
· · · · · · · · · · · · · · · · · · ·	may change up
	to +/- 4 %
Other features:	Product is silicone
	and plasticizers free.
	It complies with End
	of Life Vehicles
	mandates for heavy
	metals (directive
	metals (anective

^{*}Typical average values

Origin of product: made in USA.

Source of supply: 3M France





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Note about $\underline{\text{Clean room classification}}$ according ISO14644-1:

	ISO class Max concer		ration (particules/m3 of air) for particles equal or greater than size shown	
	0.1 mm	0.3 mm	0.5 mm	5 mm
1	10			
2	100	10	4	
3	1000	102	35	
4	10000	1020	352	
5	100000	10200	3520	29
6	1000000	102000	35200	293
7			352000	2930
8			3520000	29300
9			35200000	293000

Note:

ISO class 1 to 4 are mainly applicable to semi-conductor industry. Classes 5, 7 and 8 are most commons (Hospitals for instance)



